



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBD3309-1
Job Sheet 179582



Part No: RBD3309-1

Job Qty: 6 ea

Part Name: Label, Remove Before Flight



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/20/18

Job Tracking No:

Due Date: 6/29/18

Created By: Diane Baker

Type: Stock

Description:

Note: DWG RBD3309-1 Rev 2 IPP Rev A 18.01.18 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
100	Purchasing	6 pcs		6/29/18	0.00	0.00	Purchasing			DAS Sign-off
110	Packaging	6 pcs		6/29/18	0.00	0.00	Packaging2			JUL 0 6 2018
120	QC	6 pcs		6/29/18	0.00	0.00	QC6			9-89 JUL 06 2018
130	Packaging	6 pcs		6/29/18	0.00	0.00	Packaging3-1			9-89 JUL 06 2018
140	QC21-SA	6 Ea		6/29/18	0.00	0.00	QC21			9-89 JUL 06 2018

Part Op Descriptions: 100 - 1--Issue P/O to Studio Letterage; P/O 046314 2-Fabricate as per DWG. JUN 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBD3309-1P	Label, Remove Before Flight	6 Ea (1 ea)	100-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBD3309-1P	6	0	0

Part Specifications

Specifications could not be found.



Container No: S089443



Part: RBD3309-1

Job No: 179582

Serial No/Batch: S089443

Revision: 2

Inspector:

Exp Date:

Instructions:

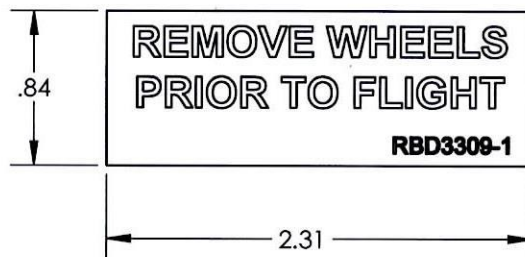
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 6/20/18 10:05 AM dart.baker.diane

Date: 07/06/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0039	RBD3309-3 MOVED TO SEPERATE SHEET.	2/16/2016	SM	JAG



REDLINE:
CORRECTED P/N ON LABEL
DAN
4/11/2017

NOTE:
 1) MATERIAL: BLACK LETTERS ON ADHESIVE BACK

RBD3309-1
 LABEL, REMOVE BEFORE FLIGHT

DART AEROSPACE	
TITLE ROUND HANDLING WHEELS	
DWG NO. RBD412-729-011 RBD3309-1	REV 2
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125°
DRAWN BY: GILBERT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED:	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR:	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR:	USED ON MODEL
APPROVED: GILBERT	
SCALE 1:1	DATE 3/15/2015 SHEET 18 OF 19



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO040314

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040314

PO Date: 6/25/18

Due Date: 7/5/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
JUN 25 2018

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	179564	D4085-3P	✓		Placard, Instructions D4085-3 As Per Dwg D4085 Rev. C	Firmed	7/5/18	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
2	179566	D4166-1P	✓		Placard, Max Load As per Dwg D4166 Rev. C	Firmed	7/5/18	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00
3	179567	D4377-1P	✓		Placard As per Dwg D4377 Rev. A	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
4	179568	D4732-17P	✓		Label As per Dwg D4732 Rev. B	Firmed	7/5/18	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
5	179578	D5066-13P	✓		Cargo Hook Placards As Per Dwg D5066 Rev. E	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
6	179579	D5066-3P	✓		Cargo Hook Placards As Per Dwg D5066 Rev. E	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
7	179580	D5079-1P	✓		Placard, Eaps D5079-1 As Per Dwg D5079 Rev. B	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
8	179581	D5418-1P	✓		Placard As Per Dwg D5418 Rev. A	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
9	179582	RBD3309-1P	✓		Label, Remove Before Flight As Per Dwg RBD3309-1 Rev. 2	Firmed	7/5/18	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00
10	179583	RBD3309-3P	✓		Label, Grease Slides As Per Dwg RBD3309-3 Rev. 2	Firmed	7/5/18	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00

JUL 05 2018

Grand Total: \$800.00

Order Notes

studio sl2

210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 46472
Date: 07/04/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Quantity	Description	Base Price	Disc. %	Unit Price	Amount
12	D4085-3P. ✓				
6	D4166-1P. ✓	6.6667		6.6667	80.00
6	D4377-1P. ✓	13.3333		13.3333	80.00
12	D4732-17P. ✓	13.3333		13.3333	80.00
6	D5066-13P. ✓	6.6667		6.6667	80.00
6	D5066-3P. ✓	13.3333		13.3333	80.00
6	D5079-1P. ✓	13.3333		13.3333	80.00
6	D5418-1P. ✓	13.3333		13.3333	80.00
6	RBD3309-1P. ✓	13.3333		13.3333	80.00
6	RBD3309-3P. ✓	13.3333		13.3333	80.00
	PO# 040314 ✓	13.3333		13.3333	80.00
	Attn: Diane Baker ✓				
	Subtotal:				800.00
	H - HST				
	HST				104.00
Thank you for your business / Merci de faire affaire avec nous					
Shipped By:		Tracking Number:		HST: 825007651RT0001	
Comment: WO23083		Total Amount		904.00	
Sold By:		Amount Paid		0.00	
		Amount Owing		904.00	

DAs
38
9-89

*** CERTIFICATE of CONFORMITY ***

Manufacture:

Studio SL2

Purchase order #:

040314

Packing Slip#

WO# 23083

Part #:

Drawing Rev:

Serial/Batch:

Description (Part Name):

Decals (see PO)

Quantity:

72

Certification:

We hereby certify that:

PLEASE
CHECK
BOX IF
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

Record Expiry Date of Materials: July 4, 2019

Authority:

3M

Approval:

Valerie Young

Date: (yyyy/mm/dd)

2018/07/04

Signature:

Val Z

Title:

office administrator

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38
9-89